



## 99009-04 LS KIT

## KIT CONTENTS 1EA M16X1.5(M) TO 1/8-27 NPT(F) W/ GASKET 1 EA M12X1(M) TO 1/8-27 NPT (F) W/GASKET 1 EA 10K OHM RESISTOR PRE-WIRED

**BUSHINGS:** Insert senders into bushing BEFORE inserting into block. Hold bushing tightly in vise and install senders. Then, install in block/head starting by hand. Tighten using a 3/4" wrench and ONLY TIGHTEN UNTIL WASHER IS CRUSHED. **STEP-UP RESISTOR:** This Is an optional part. Most new Vintage tachometers will function properly without it, but in case of a low or weak signal, it may be required on some PCM tachometer outputs. Follow the diagram. Attach one end of the resistor to a 12V switched power source (tach power wire is perfect). Attach the other end to the tachometer signal wire. Heat shrink/tape over connections. On many PCMs the tach signal is a sine wave, and low power, most tachometers use a higher power square wave signal. What the step-up resistor does is allow a small amount of voltage to overpower the ground signal between pulses, making for a stronger signal.

